

E.MIX Tile Fix 383

Cement-based, dry-set, tile adhesive: Class C2TES1

E.MIX Tile Fix 383 is a deformable, highly flexible, and single-component dry-set tile adhesive for thin-bed wall and floor tiling. It is cement-based, water-resistant, for interior and exterior conditions. E.MIX Tile Fix 383 contains recycled material and is a green-labelled product endorsed by the Singapore Green Building Council. E.MIX Tile Fix 383 meets high strength, anti-slip, extended open time of class C2TE, and good deformation of class S1.



LEADER
SGPB 3312



PRODUCT BENEFITS



SINGLE COMPONENT



EXTENDED OPEN TIME



HIGH STRENGTH

USES

E.MIX Tile Fix 383 is ideal for installation of marble, granite, ceramic and homogeneous tiles on walls and floors for sizes up to 1.2m x 1.2m for interior and exterior conditions. It is used for tile-on-tile, swimming pool tiling, and renovation applications. Suitable substrates are concrete, lightweight block works, drywalls, water-resistant plasters and screeds.

TECHNICAL DATA & PHYSICAL PROPERTIES

Colour	Grey/White
Binder	Ordinary Portland Cement/Redispersible Polymer
Filler	Graded Sand
Additives	Improve workability, open time, and adhesion strength
Density	Approx. 1.6 g/cc (wet) for 26.5 % water demand
Water Demand	Approx. 24 – 28 % or 9.6 - 11.2 litres/40 kg bag
Pot Life	Approx. 2 - 3 hours
Thickness	3 - 10 mm
Tensile Adhesion Strength (BS EN 12004-2: 2017)	1.6 N/mm ² (Initial Adhesion Strength) 1.2 N/mm ² (After Water Immersion) 2.1 N/mm ² (After Heat Ageing)
Open Time (30 mins) (BS EN 12004-2: 2017)	1.0 N/mm ²
Slip Resistance (BS EN 12004-2: 2017)	0.06 mm
Deformation (BS EN 12004-2: 2017)	2.6 mm
Curing Time	24 hours

E.MIX Tile Fix 383 conforms to BS EN 12004 : 2017 Class S2. (If E.MIX Bond Admix is added)

Specifications are subject to change without notification. Results shown are typical but reflect laboratory test procedures conducted in laboratory conditions. Actual field performance will depend on installation methods and site conditions.

CONSUMPTION

1.3 kg/m²/mm

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PROCEDURE & APPLICATION



Substrate Preparation

All surfaces must be clean, sound, and free from any laitance, oil, grease, and any contaminants. For high absorbent substrates, dampen the surface with clean water and drain the excess water away before application.



Mixing

Add E.MIX Tile Fix 383 with the required amount of clean water. Mix thoroughly with a mechanical mixer until the mixture is homogeneous. Allow mixture to stand for 3-5 minutes for the additives to dissolve. Mix again, and the mortar is ready for use.



Application

Apply the mortar by pressing it firmly against the substrate with a trowel. Spread the mortar with the notched edge of a trowel over an area that can be tiled in about 10 minutes. The tiles should be firmly pressed onto the sub-base and immediately knocked into position. At the beginning of tiling, remove a tile and check the mortar coverage on the back. Care should be taken that the tiles are fixed in such a way that the whole backside is covered with fresh mortar. For big tiles and tiles with high ridges, applying mortar onto the substrate and back buttering the backside of tiles is recommended for optimal results. Adjustment of tiles is possible within 15 minutes after installation. Gaps for tile joints should be provided depending on the size of the tiles used. Ensure that the mortar does not fill more than half the depth of the tile joints.

PRECAUTION

Tiling should not be done under extremely hot, windy, and rainy conditions to avoid adverse effects on adhesion. Do not soak tiles before tiling. No further addition of water is allowed to the unused mortar that has exceeded its pot life or has begun to set.

STORAGE & PACKING

E.MIX Tile Fix 383 is available in 40 kg bags.

Shelf life of 12 months if unopened and kept in sheltered and dry conditions.

HEALTH & SAFETY

E.MIX Tile Fix 383 contains cement, which may produce an allergic effect. Material may irritate eyes and skin. In case of contact with eyes, rinse immediately with plenty of water, and seek medical assistance. After contact with skin, wash immediately with plenty of soap and water. Please keep out of reach of children.

*Note: Because it is not possible to give specific instructions for the various site conditions or to control the applications, the information on this Technical Data Sheet is for general guidance only. Saint-Gobain (Singapore) Pte Ltd reserves the rights to amend the contents of the data sheet at its sole discretion. (Nov '22)



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